



# Solventum Enterprise Packaging Document Structure

Document Name: IT-Job-Aid-1169401  
Version: 1  
Status: Preliminary  
Release Date: <<Release Date>>

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## SIGNERS:

Signer	Role	Date Signed

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**Version: 1**



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## Contents

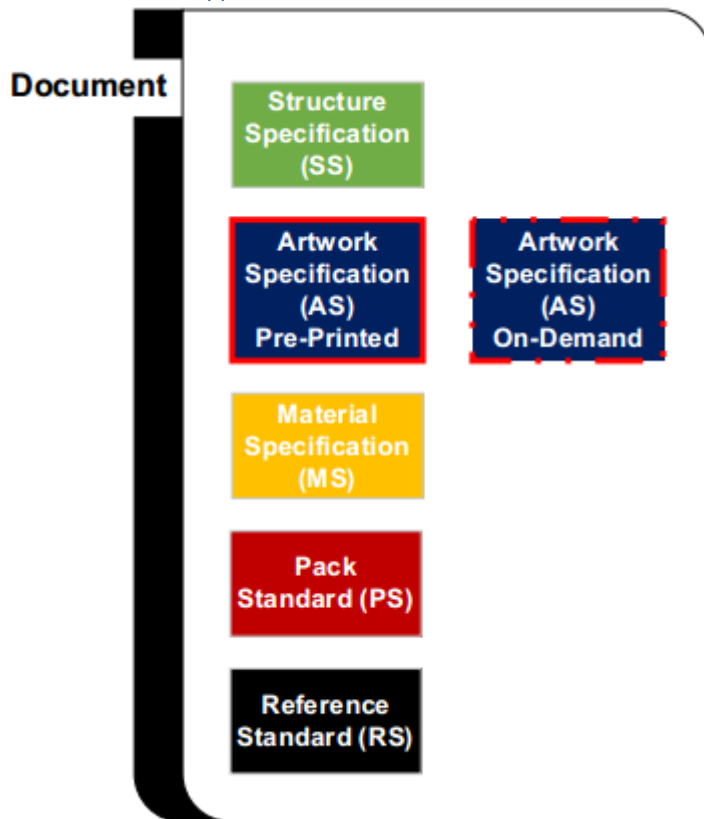
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## 1.0 Scope

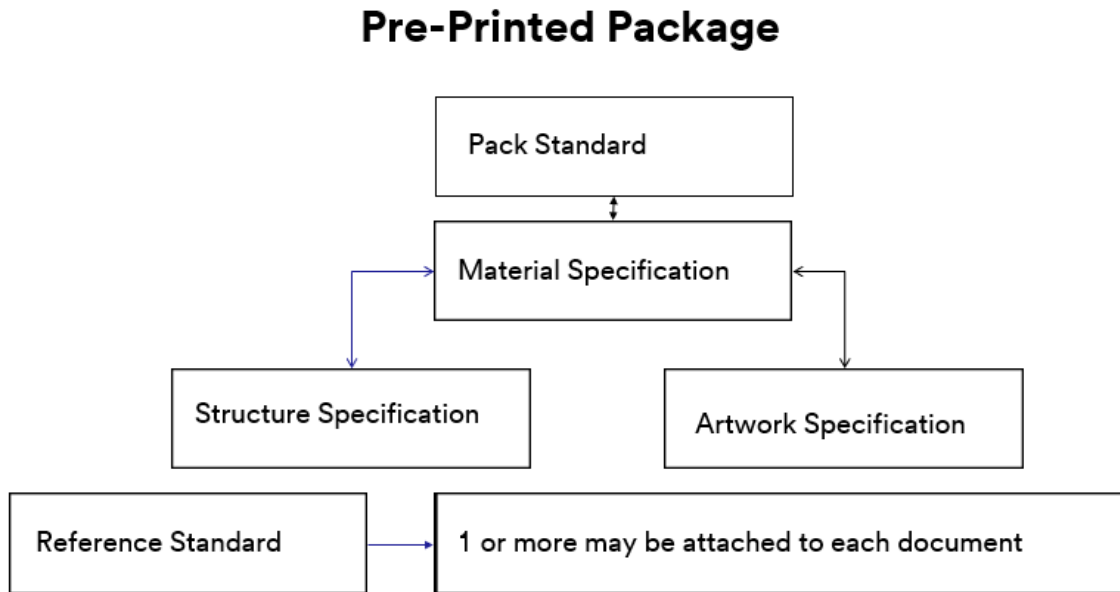
This job aid provides an understanding of the different types of Solventum Enterprise Packaging Documents.

## 2.0 Procedure

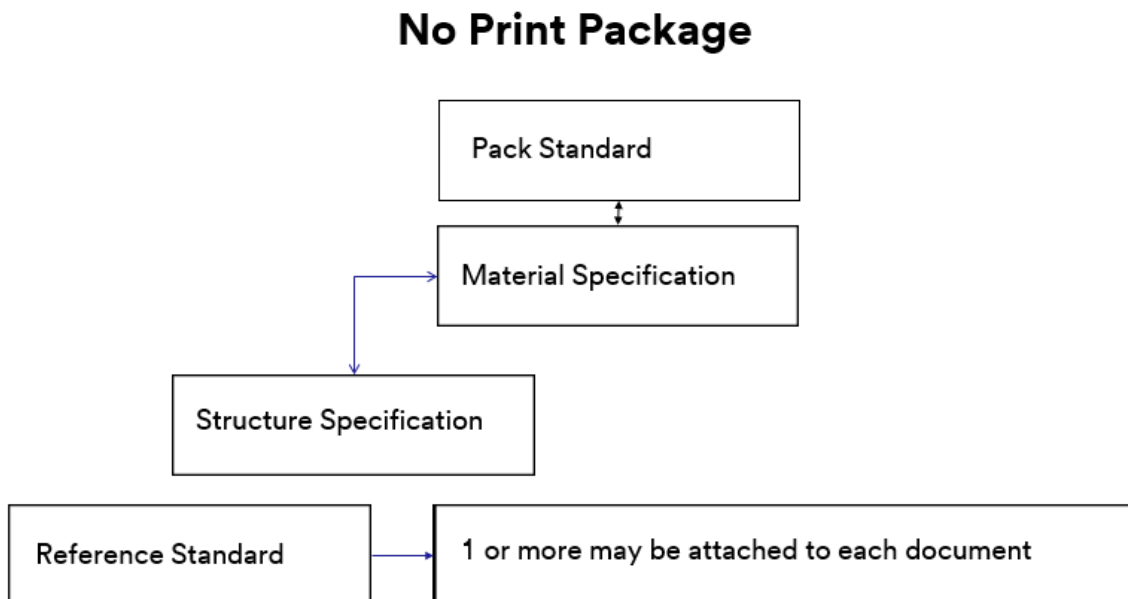
### 2.1 Document Types



## 2.2 Pre-Printed Package

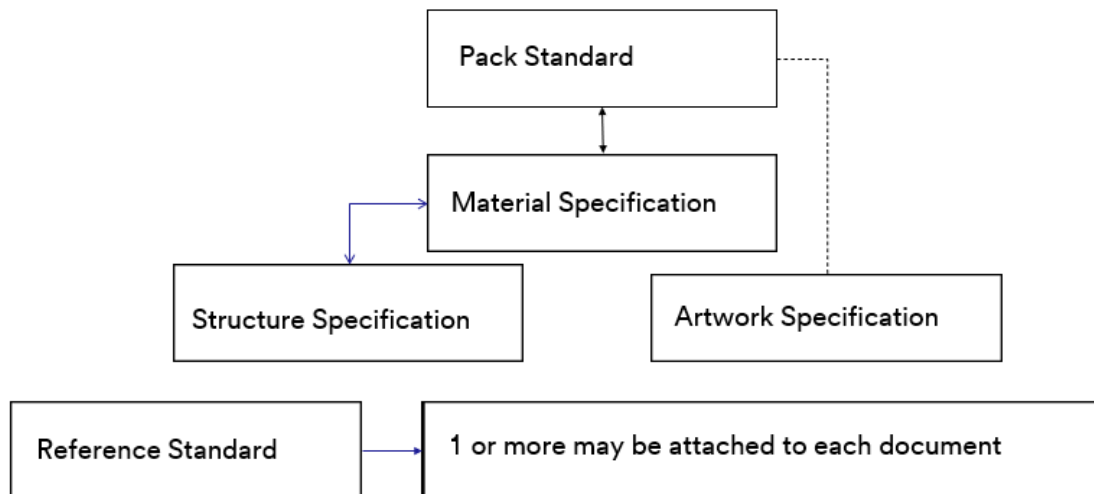


## 2.3 No Print Package



## 2.4 No Print Package with On-Demand Artwork Printed

### No Print Package with On-Demand Artwork Printed



## 3.0 Document Information

### 3.1 Structure Specification

- Controls the structural requirements of a packaging material including style, material, dimensions.
- Acts as an input document of the Material Specification.
  - Structure Specifications may be reused to promote reuse of packaging structural designs. The Artwork Specification and Material Specification are used to specify any unique requirements.
- Structure Specification is identified using prefix of SS in the document name (example: SS-1234567).
- A Structure Specification may have 1 or more attached Reference Standards.

### 3.2 Artwork Specification

- Controls on-demand or pre-printed Artwork.
- Acts as an input document to the Material Specification.
- Artwork Specification identified using the prefix ARTWORK in the document name. (example: ARTWORK-123456)
- Artwork may have 1 or more attached Reference Standards.



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## 3.3 Material Specification

- Controls package performance print- related specifications, preparation for shipment, and other specifications to drive creation of the SAP Material ID.
- Material Specifications act as a top-level document to the Structure Specification and Artwork Specification.
- Acts as an Input Material to the Pack Standard.
- Material Specification identified using the prefix 34 in the document name schema. (example: 34-1234-5678-9)
- Used to procure and identify packaging materials in Solventum Legacy operation systems. Used as a secondary reference identity in SAP operation systems.
- Will have one attached Structure Specification and one Artwork Specification for Pre-printed packaging only.
- Material Specification may have one or more attached Reference Standards.

## 3.4 Pack Standards

- Controls the assembly of primary, secondary, and tertiary packaging materials and palletization for Semi-Finished Goods (SFG) or Finished Goods (FG).
- Material Specification identified using the prefix PACK-STD- in the document name (example: PACK-STD-1234567).
- Input materials is Bill of Material (BOM) which Material Specification and, where applicable, their related Artwork Specification.
- Pack Standards may have one or more attached Reference Standards.
- On-Demand Artwork Specifications on Pack Standards are only applicable to specific Divisions. When applicable, they may be included in the Notes data field for an Input Material.

## 3.5 Reference Standards

- Reference Standards control a uniform set of policies or requirements to support multiple documents of any document type.
- Reference standards may be related to one or more of the Enterprise Document Types described in this document.